

## OPERATION & SAFETY MANUAL



### **! WARNING**

*These instructions are for your personal safety. Always ensure that you have read and understood these instructions before using the equipment. SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE.*

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SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

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To watch practical demonstration videos, take a course, or to download an electronic copy of these instructions, please visit [www.picoteinstitute.com](http://www.picoteinstitute.com). Please note that videos and courses are not intended as a replacement or alternative to this operating and safety manual, but only as an additional learning tool.

# SAFETY INFORMATION

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

## **WARNING**

This section contains important safety information.  
Failure to comply could result in serious injury or death.

### Safety Symbols

Safety symbols are used throughout this manual to draw attention to potential hazards.



**Danger** risk of serious injury, follow instructions.



**Danger**  
Electric shock risk

**Danger** risk of serious injury or death by electrocution, follow instructions.



**Danger** risk of serious injury from moving parts, follow instructions.



**Danger** risk of serious injury from hot parts, follow instructions.



**Danger** do not touch. Risk of injury, follow instructions.

### Personal Protective Equipment (PPE)

Always use Personal Protective Equipment including suitable protective clothing, footwear, plus:



Suitable eye protection to protect against injuries and chemicals from irritating eyes.



Suitable ear protection to protect against hearing loss.



Suitable heat and cut-resistant gloves to help prevent any hand injuries.

Any open injuries or skin irritations should always be covered to avoid contact with sewage, chemicals or dust.



Suitable respirator to prevent any dust or fumes being inhaled or consumed, which could cause occupational asthma or dermatitis.

# GENERAL MACHINE SAFETY INFORMATION

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1. **Always wear eye and ear protection as well as heat and cut-resistant gloves.**  
Other personal protective equipment, such as dust mask and protective clothing should be worn when necessary.
2. Always ensure that the machine is fully turned off and unplugged before inspection, maintenance, or installing any accessories to the machine. Always follow the instructions in the manufacturer's manual.
3. **Before each use** inspect Miller and shaft carefully for any potential damage. **Change damaged parts immediately.**
4. Ensure the pipe has been opened and ventilated to prevent any gases accumulating.
5. Dust produced when working can be dangerous to your health, inflammable or explosive. Make sure that the job location is well ventilated before grinding or drilling. Always use a vacuum extraction system in the pipe to remove dust. The operator must wear a dust mask when using dry grinding to clean pipes.
6. If the working environment is extremely hot and humid, or badly polluted by conductive dust, use a GFCI-enabled power outlet to increase operator safety.
7. Ensure that the Miller ventilation openings are kept clear when working in dusty conditions to avoid damaging internal parts. If it should become necessary to clear dust, first unplug the machine.
8. When in use, it is very important that the machine is stable and on an even surface at all times.
9. **Never leave the machine running unattended.**
10. Always hold the shaft when operating the machine.
11. **Never touch rotating parts.**
12. **Do not touch the tooling immediately after use**, it may be hot and could burn skin.
13. **Do not use on any pipes containing asbestos fibres.**
14. Do not stand on the machine.
15. **Only operate the foot pedal (OPC) as instructed. Never place anything on it in place of the operator's foot.**
16. Only use the Miller with the accessories and spare parts offered by the Picote Solutions. Accessories and spare parts should only be used in the manner intended and as described by Picote Solutions.
17. **Do not use the Mini Cleaner or Mini Cleaner +C with an extension.**

# ENVIRONMENT, TRANSPORT, STORAGE & DISPOSAL

## SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE



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### ENVIRONMENTAL:

- **Operational Ambient Temperature Range:** -10°C to 50 °C (14°F to 122°F), frost and condensation free.
- **Storage Ambient Temperature Range:** -20°C to 60°C (-4°F to 140°F), frost and condensation free.
- **Maximum Altitude:** 2000m or 6500 ft. Derate above 1000m (3280 ft): 1% / 100m (328 ft).
- **Maximum Humidity:** 95% non-condensing.
- **Camera Maximum Humidity:** 90% non-condensing.

### TRANSPORT:

Picote Millers should be transported laid down and secured with ratchet straps to prevent any sudden movements or accidents caused by hard braking or an accident.

**Never transport with tooling attached to the shaft.** Always retract camera back into housing during transport.

If using a pick-up or trailer to transport, always suitably cover the machine to protect it from the elements.

### STORAGE:

It is recommended that Picote Millers be stored indoors to protect them from rain and sunlight, and also in a constant ambient temperature. The best way to store the Miller is using the original box that it was shipped in.

If the Miller has been stored in an environment colder than +10°C or 50°F, it should be stood at room temperature for 24 hours before use.

If the Miller has been stored for long periods of time (over 2-3 months), it should be checked and tested according to the maintenance programme before use.

+C Versions: Charge DVR battery fully before storing for long periods. **NEVER leave DVR unit unattended while it is charging.**

### DISPOSAL:

The Miller motor, control box, electric wires, axle package including slip ring, camera monitoring box, power supply and camera head can be disposed in Europe at Waste Electrical and Electronic Equipment (WEEE) collection points.

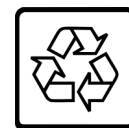
The Miller frame, reel, flexible shaft, camera cable reel and name plate can be recycled in metal waste collection points.

Shaft outer casing and camera plastic supports can be disposed of as plastic waste.

The +C camera monitoring box includes a Li-ion battery. Recycle Li-ion batteries according to regulations.

**Do not dispose of in fire! Do not puncture!**

Always follow all local, regional, and national waste handling rules and regulations for disposal.

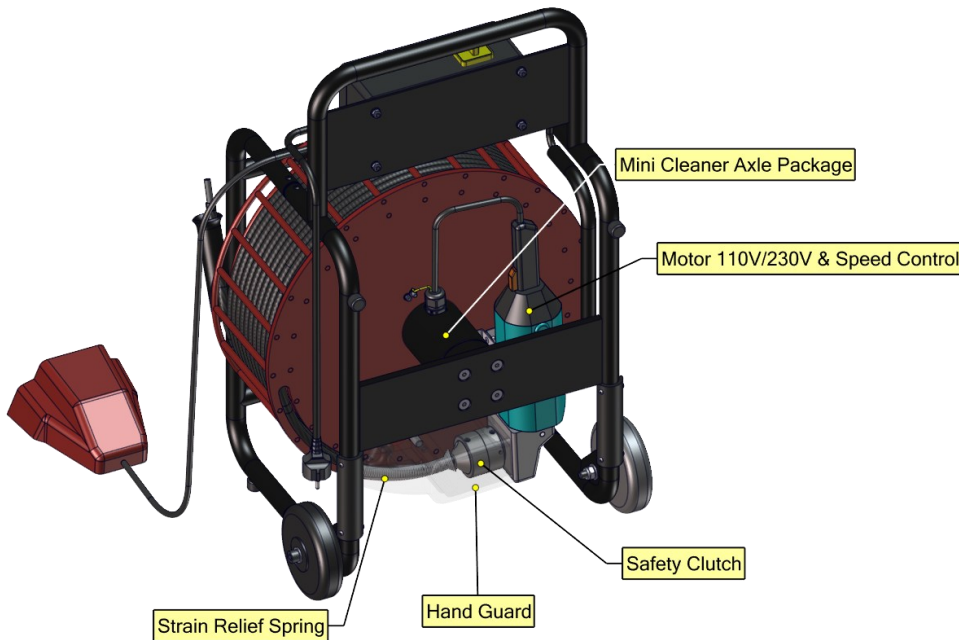
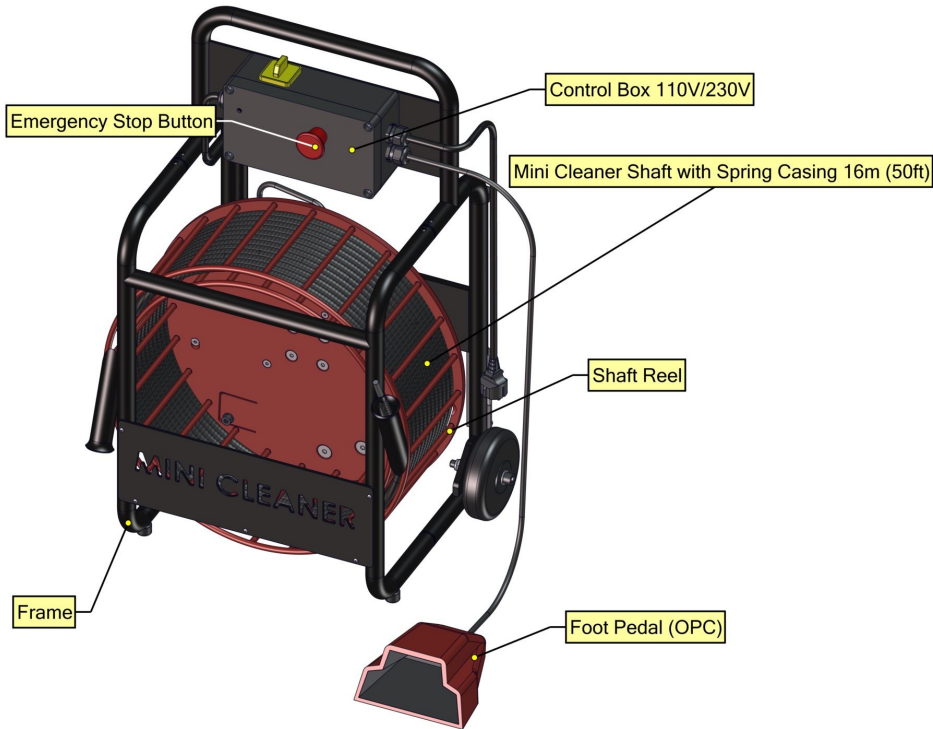


**Li-ion**



# GENERAL INFORMATION

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE



## **CAUTION**

When in use always lay the machine down horizontally on the floor. When not in use so non-hazardous Picote Flexible Shaft Lubricant might leak from the hand guard.

# TECHNICAL DATA

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

Size (mm/inches)	Shaft (mm/inches)	Range (m/ft)	Pipe Diameters (mm/inches)	Rotating Speed (rpm)	Output (W)	Power Source	Weight (kg/lbs)
740x519x404 (29x20x16")	8 (1/3")	16m (50')	DN32-75 (1¼-3") DN100 (4") only for cleaning through non-symphonic toilet (some regions)	500-2900* <small>*Optimal rotation speed 900-2100 rpm (speed dial 2-4). See page 12 for further information.</small>	110V:1100 230V:1200	Electric Motor	26.5 (59)

## **INTENDED USE:**

1. Cleaning, descaling, and unblocking pipes, drains and sewers.
2. Reinstating CIPP lined connections by drilling/cutting and grinding.
3. Internal pipe coating using the Picote Brush Coating System™.

Always follow the Picote Solutions instructions when installing and using the machine with tooling and accessories.

## **AVAILABLE TOOLING:**

Cleaning Chain	Cyclone Chain	Original Chain
Smart Cutter™	Nylon Cleaning / Coating Brush	Mini Sweeper
3D Chains	Twister Mini Flexi	Special Drill Head

Please check Picote Solutions Quick Guides and Tool Manuals for more detailed information: [www.picoteinstitute.com](http://www.picoteinstitute.com)

# VOLTAGE & POWER SUPPLY | SAFETY FEATURES

## SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

**Ensure that the supply voltage is correct.** The voltage of the power source must match the value given on the nameplate of the machine within the tolerances of  $\pm 10\%$ . Machines with a 230V plate can be used in 220V mains and 110V machines in the 120V grid.

The machine has been double sealed according to European standards. The power source has to be grounded.

Camera power supply can operate with Input: 110VAC ~ 240 VAC, Output: 12V DC 1200mA.

The DVR unit has in-built 5200 mAh Li-ion battery (7.4V).

### Power Plugs

**For safety purposes** only use grounded outlets. If the plug does not fit securely or match the outlet **do not force it** — contact an electrician to determine required power supply. **Never alter the plug in any way.**

Use a heavy duty, appropriately gauged extension cord that can be fully inserted into the receptacle.

If a power generator is used as power source ensure that the power rating is sufficient.

**220-230V:** EU Schuko 230V 16A. Power cable lead minimum thickness  $1.5\text{mm}^2$ .

**110-125V:** The Mini Cleaner and Mini Cleaner +C is equipped with a 16A (125V) NEMA 16A plug. Power cable lead minimum thickness  $2.5\text{mm}^2 / 14\text{AWG}$ . The Mini Cleaner and Mini Cleaner +C must be supplied with sufficient power and proper current rating. A minimum of 15A is needed to operate it safely and efficiently. When used with an extension cord, the cord must be a 3 prong, 16A (125V). If power generator is used, minimum 3 kW required. Adapters may be necessary for generator connections. Contact your Reseller or Picote technical support for more information.

**AUSTRALIA/UK:** Mini Cleaners & Mini Cleaners +C in these regions have special plugs:

**Australia:** CEE, 230V / 16A, colour blue. Power cable minimum lead thickness  $2.5\text{mm}^2$ .

**UK:** BSEN 60309, 110V / 16A, colour yellow. Power cable lead minimum thickness  $2.5\text{mm}^2$ .

The Mini Cleaner and Mini Cleaner +C requires a transformer to comply with the site power regulations and safe usage in UK. NOTE: If working with a generator always use the 110V transformer. Do not plug directly in to the generator.

### SAFETY FEATURES:

**The machine is equipped with an Emergency Switch Off Button.**

The power supply to the motor is cut off when the Emergency Switch Off Button is pushed. Always make sure the Emergency Switch Off Button is pressed or completely unplug the machine when the machine tooling and accessories (e.g. Cutter or Chains) are not inside a pipe. Always engage the Emergency Switch Off Button and unplug the machine from the power source when performing any maintenance or repairs to the machine.



**The machine is operated by a Foot Pedal Operator Presence Control or 'OPC'.** When the foot pedal is not held down, the machine stops. Never place any kind of object on the pedal in place of the operator's foot (such as a brick).



# NOISE LEVELS, VIBRATIONS & EMISSIONS

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

## **WARNING**

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The typical A-weighted noise level determined according to EN60745:

Sound pressure level (LpA): 90 dB (A)

Sound power level (LWA): 103 dB (A)

### **WEAR EAR PROTECTION:**

Emissions during actual use of the machine can differ from declared values depending on the ways that the machine is used. Safety measures to protect the operator should be determined by actual conditions, taking into account all aspects of the operating cycle (such as when the machine is switched off and when it is running idle).

### **VIBRATION:**

Hand vibration levels depend on the distance from the tool head to the user and working conditions. The vibration levels detailed below have been measured at the Picote training facilities in Finland.

Vibration has been determined according to ISO-5349 and EU-directive 2002/44/EG.

### **Safe daily exposure time for user:**

Exposure Action Value (EAV) 2,5 m/s<sup>2</sup>

Exposure Limit Value (ELV) 5,0 m/s<sup>2</sup>

Tooling	Working Distance (m/ft)	EAV	ELV
Original Cleaning Chain DN32 (1¼")	0-2m (0-6.6 ft)	50min	3h 18min
Original Cleaning Chain DN32 (1¼")	5-7m (16-23 ft)	9h 37min	Over 24h
Original Cleaning Chain DN50 (2")	0-2m (0-6.6 ft)	7h 13min	Over 24h
Original Cleaning Chain DN50 (2")	5-7m (16-23 ft)	Over 24h	Over 24h
Mini Smart Sweeper DN50 (2")	0-2m (0-6.6 ft)	Over 24h	Over 24h
Mini Smart Sweeper DN50 (2")	5-7m (16-23 ft)	17min	1h 8min
Special Drill Head DN50 (2")	0-2m (0-6.6 ft)	5h 27min	21h 48min
Special Drill Head DN50 (2")	5-7m (16-23 ft)	Over 24h	Over 24h
Twister Mini Flexi DN50 (2")	5m (16 ft)	6h 9min	Over 24h
Smart Cutter™ DN50 (2")	5m (16 ft)	Over 24h	Over 24h
Cyclone Chain PVC DN100 (4")	2m (6.6 ft)	21h 58min	Over 24h
Cyclone Chain PVC DN100 (4")	5-7m (16-23 ft)	15h 43min	Over 24h

Due to continuing product development, the specifications herein are subject to change without notice

# CE DECLARATION OF CONFORMITY

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We Picote Solutions Oy Ltd as the responsible manufacturer declare that the following Picote Solutions Oy Ltd drain cleaning machines:

**Mini Cleaner**

**Model No: 8/16**

and

**Mini Cleaner +C**

**Model No: 8/16**

are of series production and

**Conform to the following EU Directive:**

2006/42/EY

And are manufactured in accordance with the following standards or standardised documents:

EN62841-1

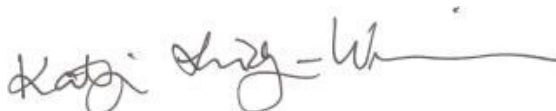
EN62841-3-14

ISO-5349-1:2001

The technical documentation is kept by our authorised representative in Europe who is:

Picote Solutions Oy Ltd, Pienteollisuustie 24  
06450 Porvoo, Finland

31st July 2020



Katja Lindy-Wilkinson  
C.E.O.

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# OPERATING INSTRUCTIONS

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

## **WARNING**

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### **BEFORE OPERATION:**

**Before installing Picote tools, always make sure that the machine is fully turned off and unplugged.**

Always round off the sharp edges of the shaft to avoid cuts and to make it easier to insert the shaft into the tool or for a leader to be used.

Check that there is the correct length of flexible shaft (without its outer casing) exposed and that all screws have been loosened so that the shaft can be easily inserted completely inside the tooling. Position the shaft inside the tooling, as far as it will go, and tighten the screws. **Consult accessory tooling manuals for detailed information.**

### **DURING OPERATION:**

Always lay the machine down horizontally on the floor. During drilling, grinding and cutting processes, always use a separate vacuum extraction system or run water in the drain to remove dust.

### **STARTING & USING THE MACHINE:**

1. Machine has an Operator Presence Control Foot Control Pedal or 'OPC'. The machine will only run when the foot pedal is pressed/held down.
2. Machine can also be stopped by pushing the Emergency Stop Button down, rotating the power gear to "O" or unplugging the machine.
3. The control of the rotational speed is located on the Buffer Motor (underneath the machine) The rotational speed increases when the is turned to higher numbers.
4. Place the tooling inside the pipe.
5. Turn on the power switch.
6. Release the Red Emergency Switch Off Button.
7. The machine starts when the OPC foot pedal is pressed down.
8. Always hold the shaft with both hands firmly while operating the machine.
9. Rotating the tooling slowly makes it easier to move forward inside the pipe.
10. The lifespan of the shaft outer casing can be prolonged by using a Sleeve Bearing designed for the outer casing.
11. Mechanical Safety Clutch:
  - There is a mechanical safety clutch installed in Mini Cleaner.
  - If the machine is overloaded the safety clutch separates the shaft from the motor.
  - User will hear a loud noise when this happens.
  - Release the foot pedal, pull the shaft back a little bit and continue working.
  - If the safety clutch is released constantly the silicone spring inside of it may have worn down.
  - See the Safety Clutch Spring Change instructions in this manual to change the spring.
  - **Avoid overloading the motor.**

# OPERATING INSTRUCTIONS

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

## WARNING

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### ROTATION SPEED:

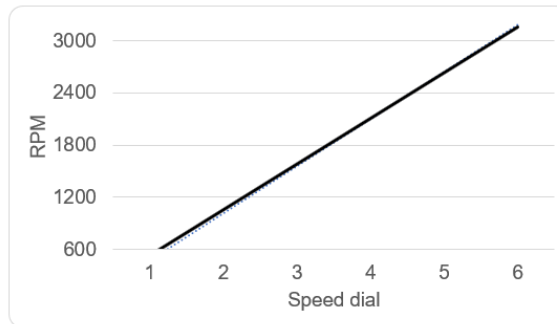
The optimal rotation speed of the Mini Cleaner and Mini Cleaner +C is between 2-4 (900-2100 rpm) depending on the work. Minimum rotation speed is usually preferred when moving the tool around tight bends. When beginning work adjust the speed up to the level which seems to work the best.

**Do not use a rotation speed higher than setting 4 (2100 rpm) as it may cause overheating between shaft & outer casing.**

The speed dial can be found on the motor itself (see image right). Set the speed by rotating the button. Check the corresponding rotation speed from the table below.

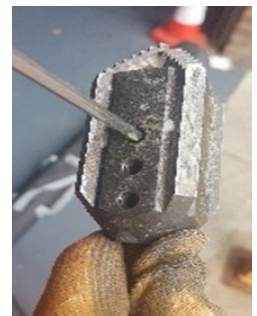


Rotation Speed	Speed dial					
3200						X
2700					X	
2100				X		
1500			X			
900		X				
600	X					
	1	2	3	4	5	6



### TIGHTENING SET SCREWS:

When you add tooling, always tighten the set screws starting from the screw furthest away from the end of the flexible shaft (where applicable).

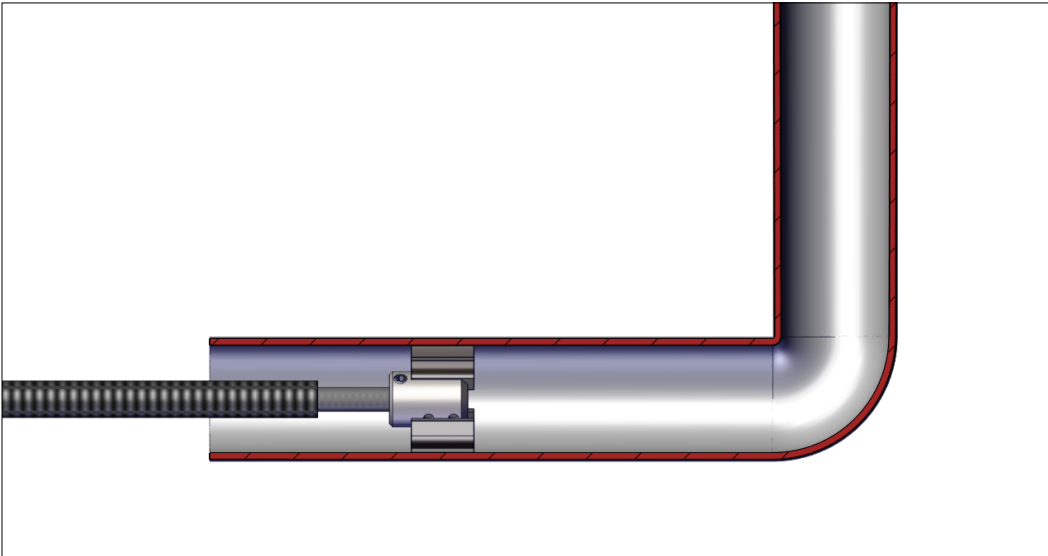


# NAVIGATING DN32-50 (1¼-2") KNUCKLE BENDS

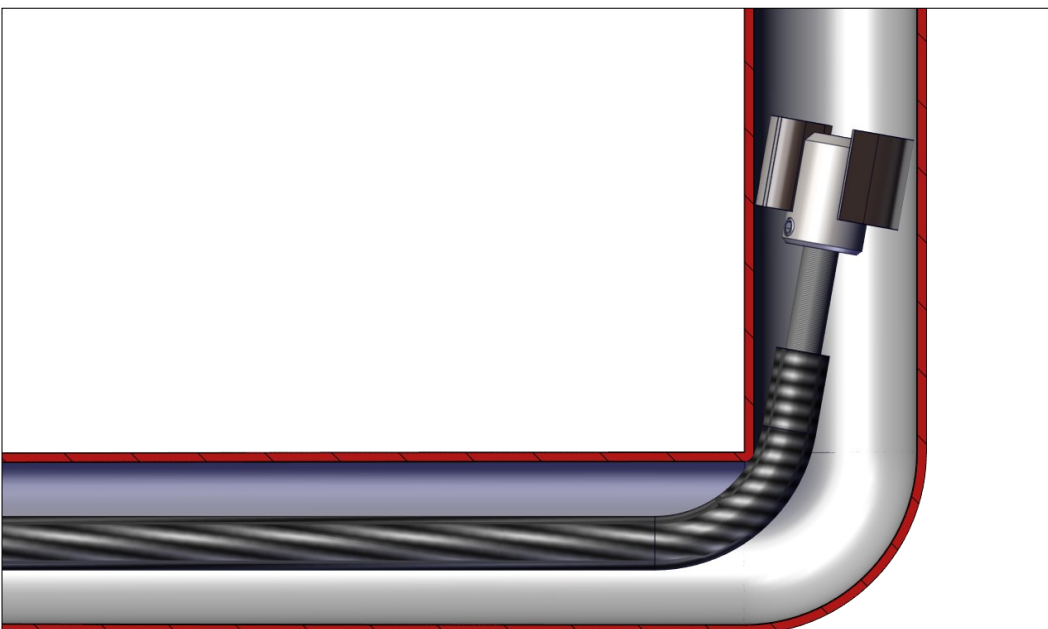
## SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

**Step 1.** Always keep the Mini Cleaner as close as possible to the pipe where work takes place, this way only a small portion of the shaft is unsupported.

**Step 2.** Place the tooling completely inside the pipe before powering up. Rotating the tooling slowly makes it easier to move through tight bends.



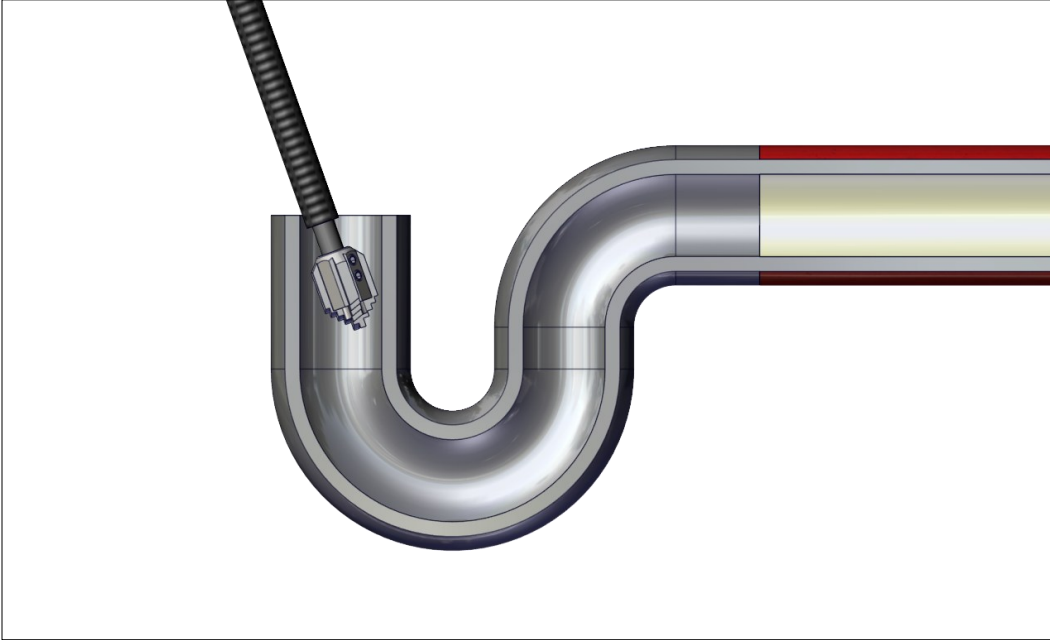
**Step 3.** Push and rotate at the same time at a low speed. The shaft is flexible enough to navigate through several 90° bends. Move the tool constantly back and forth in the pipe. The special spring outer casing in the Mini Cleaner and Mini Cleaner +C can melt because of friction heat created if tooling is kept in the same place for long periods of time.



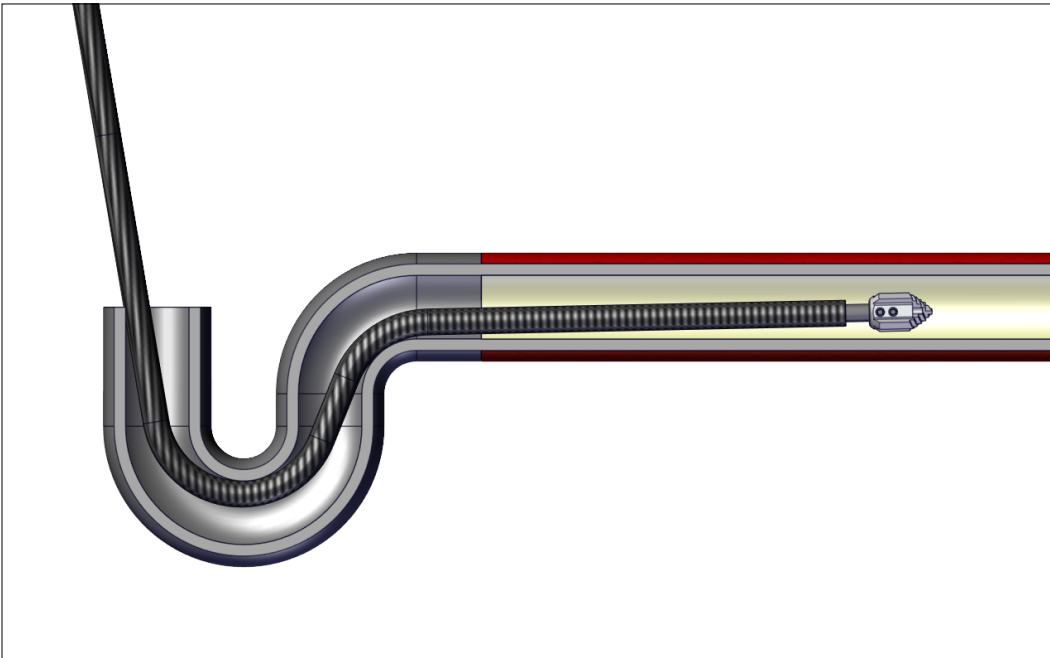
# NAVIGATING THROUGH DN50 (2") P-TRAPS

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

**Step 1.** Place the tool completely inside the pipe before powering up. Rotating the tool slowly makes it easier to navigate through tight bends.



**Step 2.** Move tooling constantly back and forth in the pipe. The Mini Cleaner special spring outer casing can melt because of friction heat created by tooling being kept in the same place over long periods of time.



# MAINTENANCE PROGRAMME & WARRANTY PERIODS

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

Maintenance Task	Months			
	3	6	12	24
Change motor carbon brushes			I	R
Tightness of motor attachment			I	I
Alignment of motor			I	I
Condition of frame			I	I
Condition of wheels & rubber feet			I	I
Condition of Control Box			I	I
Condition of electric cables	I	I	I	I
Condition of electrical connections	I	I	I	I
Lubricate Shaft	P	P	P	P
Operation of E-Stop	I	I	I	I
Safety Clutch Silicone Ring	I	I	I	I
Operation of Safety Clutch	I	I	I	I
I: Inspect, fix or replace if needed. P: Perform, replace if needed. R: Replace				

## WARRANTY PERIODS:

Picote Solutions grants limited warranty for certain machines, equipment & components.  
Read more detailed information in the Picote Warranty Policy and Procedure section.

Service Period	3 Months	6 Months	1 Year
A			
B			
C			
A	Milling machine & spare parts, except;		
B	Electric motors		
C	Service Centre repair work		

# MAINTENANCE

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

## **WARNING**

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**Danger**  
Electric shock risk

1. Before performing any maintenance always check that the machine is fully turned off and unplugged.
2. Always inspect the flexible shaft before each use. If there are potential weak points, or the shaft is damaged, cut off the damaged length using a band saw or replace the entire shaft as needed.
3. For safety and efficiency, always keep the machine and its motor, drive unit, ventilation and cooling slots clean.
4. Remove handguard and check that the screws for the shaft socket are securely tightened (weekly).
5. Check that all the bolts and screws on the machine are securely tightened.
6. It is recommended that the oil in the angle gear should be changed about every 12 months. Only use regular oil developed for gearboxes.

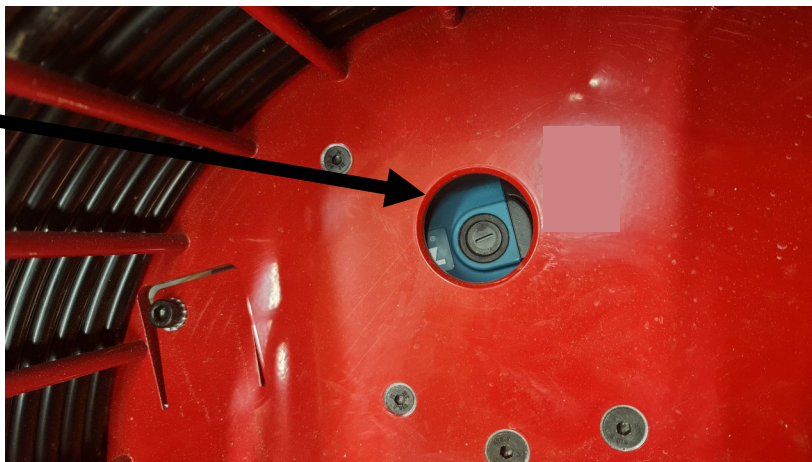
### REPLACING CARBON BRUSHES:

Remove and check carbon brushes regularly and replace when worn down to the limit mark. See Maintenance Task schedule for maintenance intervals. Keep the carbon brushes clean and free to slip in the holders.

Both carbon brushes should be replaced at the same time. Use only identical carbon brushes.

Newer Mini Cleaners have a maintenance hole for carbon brush changing. Skip to step 4.

Maintenance Hole



For older versions the complete motor needs to be removed in order to change both of the carbon brushes.

Follow the steps shown below:

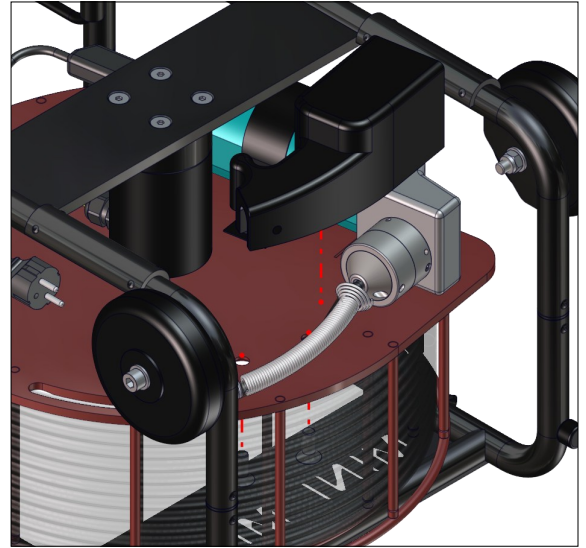
- Use a screwdriver to remove the brush holder caps.
- Take out the worn carbon brushes, insert the new ones and secure the brush holder caps.



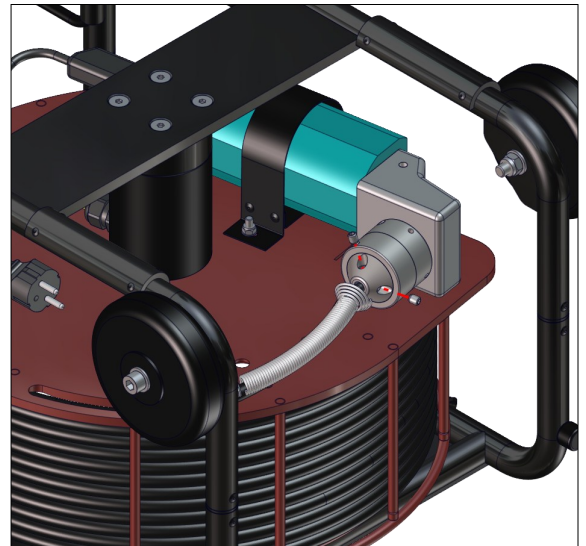
# MAINTENANCE

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

**Step 1.** Remove Allen Bolts and remove the hand guard.



**Step 2.** Remove Set Screws & detach shaft from Safety Clutch.



**Step 3.** Remove Allen Bolts which attach motor to the reel.

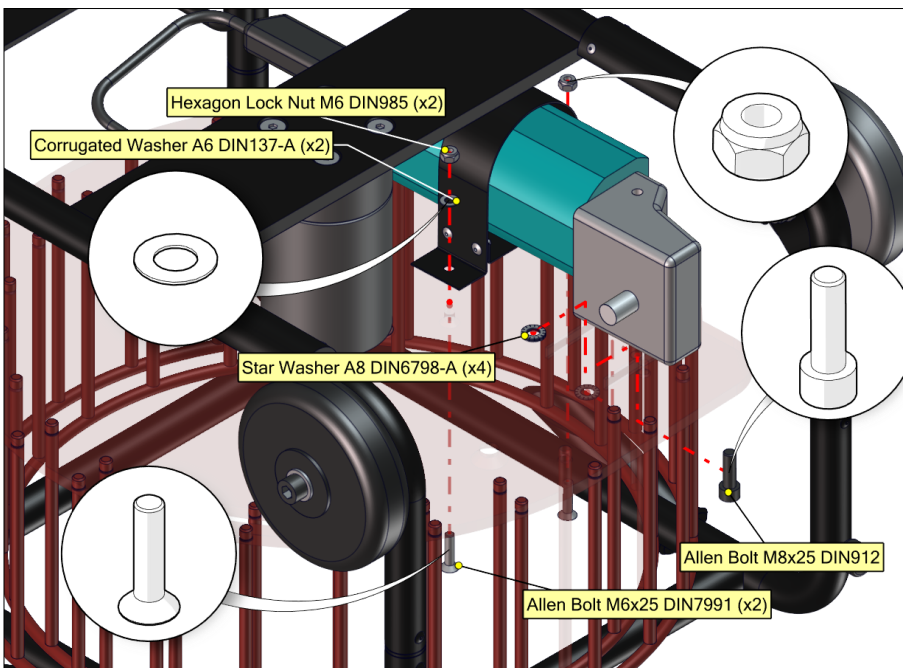
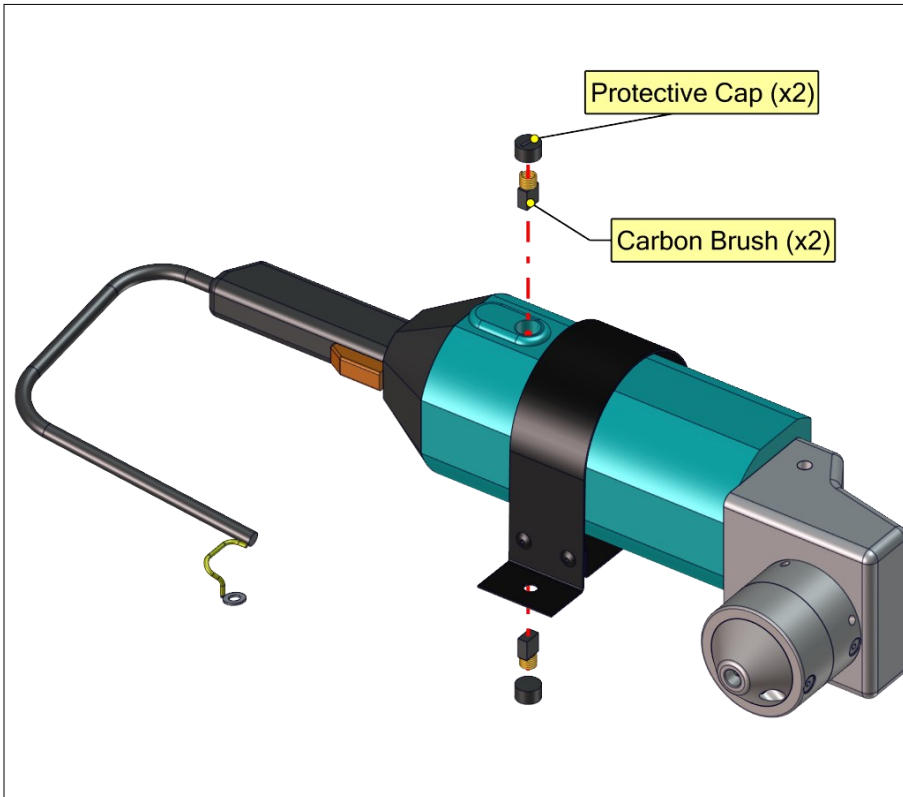


# MAINTENANCE

## SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

**Step 4.** Open the protective caps with a screwdriver and replace both of the carbon brushes. Repeat the steps in opposite order to reassemble. Tighten the Hex Bolt M8x25 which is attaching the motor to the reel in torque of 12 Nm.

**Recommended use of Loctite 542.**



# MAINTENANCE

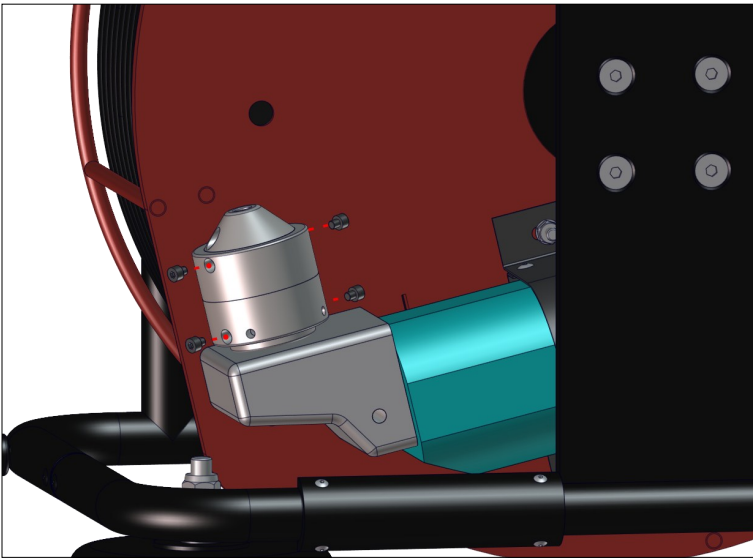
## SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

### REPLACING SAFETY CLUTCH SPRING:

Remove and check the silicone spring of the Safety Clutch regularly and replace when worn down.

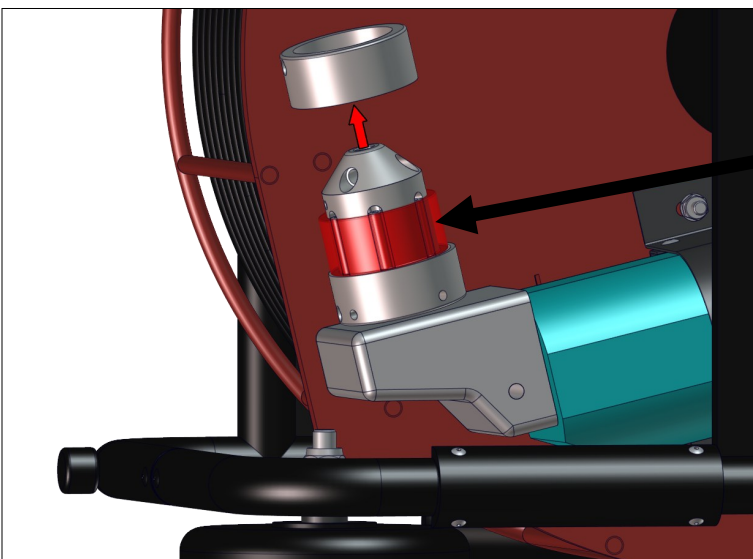
When safety clutch begins to release constantly the spring should be changed.

The silicone spring can be easily changed even in field conditions.



**Step 1.** Remove the hand guard and detach the flexible shaft from the Safety Clutch.

Open and remove four screws from the Safety Clutch Covers.



**Step 2.** Remove the Upper Cover and push the Lower Cover down.

**NOTE:** The silicone spring for Mini Cleaner & Mini Cleaner +C is **RED**.

**Silicone spring for Mini Miller & Mini Miller +C is WHITE.**

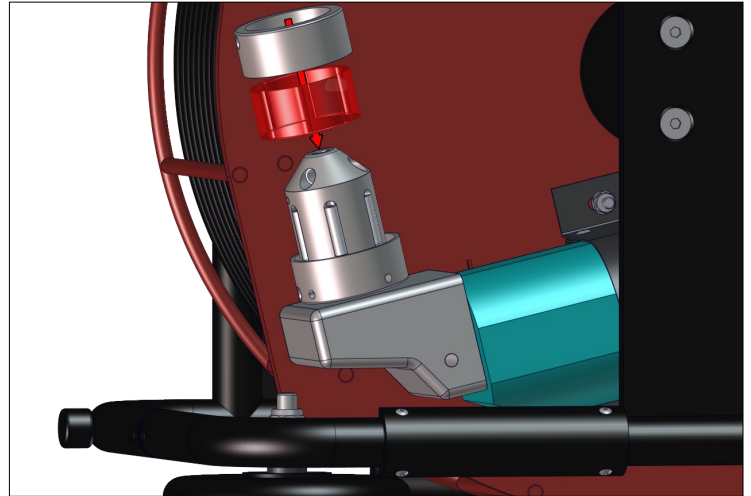
# MAINTENANCE

## SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

**Step 3.** Remove the old Silicone Spring and replace it with a new one.

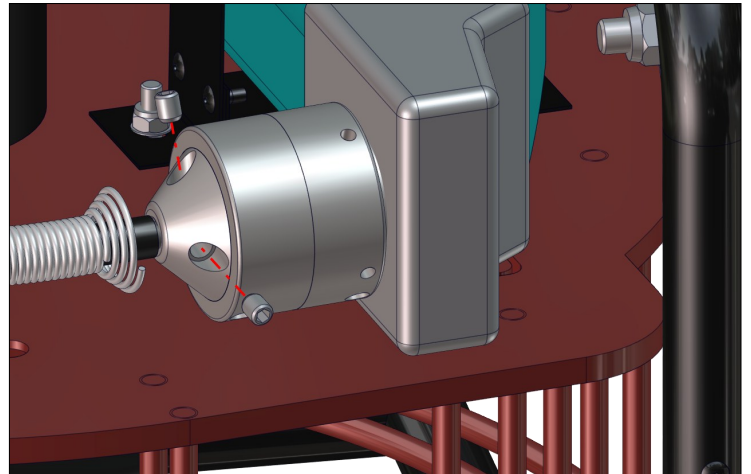
Be careful not to drop axles from heart of the clutch.

Repeat the steps in **reverse order**.



**Step 4.** The correct way to install shaft into the safety clutch is shown below:

- There should only be 3mm (1/8") in-between the outer casing and safety clutch.
- Push shaft all the way to the end of safety clutch.
- **Recommended: Use of Loctite 542.**



### **INSPECTING FLEXIBLE SHAFT FOR DAMAGE:**

Carefully inspect the flexible shaft and its casing on a regular basis to ensure that there are no signs of wear and tear.

Change the flexible shaft and casing when required.

Damaged shaft needs to be trimmed back before attaching tools (see examples to right).



# MAINTENANCE

## SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

### **SERVICING THE FLEXIBLE SHAFT & OUTER CASING:**

The flexible shaft is pre-treated with Picote Flexible Shaft Lubricant and the outer casing replaced prior to shipping. Always inspect the condition of the shaft and its outer casing regularly. Also, inspect at least once a week that the shaft is well attached under the hand guard at the machine end. If the shaft appears to have gaps between the windings from the beginning to the end, the entire shaft will need to be replaced.

In order to add lubricant the shaft needs to be disconnected from the clutch and removed from the reel. The shaft needs to be taken out from outer casing about 1–1,5m (3-5 ft) and lubricant needs to be added on the other side, inside the cavity. No more than **40ml/40g/1.4oz** will be required for the entire shaft. Too much lubricant can cause a strain on the cable. After the lubricant has been poured, the free shaft end should be pushed through the outer casing. The shaft will push the lubricant evenly inside the outer casing. Connect the shaft to the machine and rotate with low rotation speed so that the shaft will push excess lubricant to the outside. Use a mat to protect the work area under the machine to prevent damage to floors.

Keeping the shaft well lubricated will prolong its life span and decrease the friction caused by the shaft when it turns around. Lower friction will decrease the burden caused to the motor.

If preferred, the shaft can be taken out of its outer casing for lubrication.

**Appropriate oil to use:** Picote Flexible Shaft Lubricant (available from your reseller)

### **CHANGING THE FLEXIBLE SHAFT:**

Only use the shaft and its special outer casing specified by Picote Solutions. Order the replacement shaft from your reseller. The flexible shaft is pre-treated with Picote Flexible Shaft Lubricant and the casing replaced prior to shipping.

1. Loosen bolts holding the hand guard and remove hand guard.
2. Remove bolt holding strain relief spring.
3. Loosen bolts in the safety clutch that hold the shaft.
4. Pull strain relief spring away from the shaft.
5. Pull the old shaft out of the machine.
6. Insert new shaft: Before inserting the shaft inside the safety clutch, add strain relief spring and tighten it. Verify that the shaft goes all the way to the end.
7. Tighten the bolts.
8. Mount the hand guard.
9. Tighten the bolts.

### **FLEXIBLE SHAFT EXTENSION:**

Flexible extension shafts **are NOT available** for the Mini Cleaner or Mini Cleaner +C. **Do not** extend the shaft under any situation.

# PRODUCTS

## SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

### US Versions:

#### Mini Cleaner

- 1/3" shaft
- Cleaning 1¼-3"
- Cutting 1¼-3"
- Coating 1¼-3"
- Max Range: 50 ft (no ext)
- Weight: 59 lbs
- Speed: 500-2100rpm

Designed with plumbers in mind. Cleaning, descaling, roots, cutting & coating in small pipes is now easier than ever before. It features a highly flexible shaft allowing work in smaller diameter pipes, even those with multiple 90° bends and P-traps as small as 2". It is fed by a standard wall outlet making it a very easy to use on almost any job site.

Standard safety features: protective outer shaft casing, operator presence foot control, mechanical safety clutch & E-stop.

Product #	Model
3540000816US	110v

#### Mini Cleaner +C

- 1/3" shaft
- Cleaning 1¼-3"
- Cutting 1¼-3"
- Coating 1¼-3"
- Max Range: 50 ft (no ext)
- Weight: 69 lbs
- Speed: 500-2100rpm

The Mini Cleaner +C features an integrated 98 ft color camera that makes viewing of cleaning and cutting jobs easier and helps to make Picote Brush Coating™ setup even simpler. Features a smaller color camera head that allows it to follow the Mini Cleaner, even through 2" P-traps & bends.

Camera Specs: Head Diameter 7/8", 98 ft cable, 512hz integrated sonde. 7" color monitor. Lighting: 8 LEDs with brightness control. Digital footage counter. Stainless steel camera head (IP68). Record footage via SD card.

Product #	Model
3540001818US	110v

### EU/ROW Versions:

#### Mini Cleaner

- 8mm shaft
- Cleaning DN32-75
- Cutting DN32-75
- Coating DN32-75
- Max Range: 16m (no ext.)
- Weight: 26.5kg.
- Speed: 500-2100rpm.

Designed with plumbers in mind. Cleaning, descaling, roots, cutting & coating in small pipes is now easier than ever before. It features a highly flexible shaft allowing work in smaller diameter pipes, even those with multiple 90° bends and P-traps as small as DN50. In the UK, and other countries without syphonic toilets, it can also be pushed through the toilet and into the stack pipe for cleaning. It is fed by a standard wall outlet making it a very easy to use on almost any job site.

Standard safety features: protective outer shaft casing, operator presence foot control, mechanical safety clutch & E-stop. \*Operate with a 1.5kVA 110V/16amp transformer in UK.

Product #	Model
3540000816	230v
3540000816UK	110v

#### Mini Cleaner +C

- 8mm shaft
- Cleaning DN32-75
- Cutting DN32-75
- Coating DN32-75
- Max Range: 16m (no ext.)
- Weight: 31kg.
- Speed: 500-2100rpm.

The Mini Cleaner +C features an integrated 30m colour camera that makes viewing of cleaning and cutting jobs easier and helps to make Picote Brush Coating™ setup even simpler. Features a smaller colour camera head that allows it to follow the Mini Cleaner, even through DN50 P-traps & bends.

Camera Specs: Head Diameter 14mm, 30m cable. Stainless steel camera head (IP68). 512hz integrated sonde. 17.8cm colour monitor. Lighting: 8 LEDs with brightness control. Digital footage counter. Record footage via SD card.

Product #	Model
3540001816	230v
3540001816UK	110v

# ACCESSORIES & SPARE PARTS

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE



## WARNING

This section contains important safety information.  
Failure to comply could result in serious injury or death.

You must use only the Picote Solutions accessories and attachments with the machine described in this operations manual. The use of other accessories or attachments could present a risk of injury or death. The accessories or attachments should only be used in the proper and intended manner, and always follow Picote Solutions instructions.

### MINI CLEANER TOOLING PACKAGES:

<b>3540000816TK</b>	<b>Mini Cleaner Tool Kit (USA &amp; ROW) Includes:</b>
1000818025	Hub 8.5x18x25 DN32-40 (1¼-1½")
1381084032	Cleaning Chain DN32 (1¼")
1381084040	Cleaning Chain DN40 (1½")
2125000032CL	Cleaning Brush DN32 (1¼")
2125000040CL	Cleaning Brush DN40 1½")
1240035045	Cleaning Panel DN32 (1¼") 35x45 (10 pcs)
1240040050	Cleaning Panel DN40 (1½") 40x50 (10 pcs)

<b>3540000818CL</b>	<b>Mini Cleaner Cleaning Package (USA &amp; ROW) Includes:</b>
1360080051	Smart Sweeper Head DN40-50 (1½"-2")
1000818025	Smart Cleaner Hub 8.5x18x25 DN32-40 (1¼-1½")
1201030050	Side Grinding Panel 30x50 DN40 (1½") Package
1381084040	Cleaning Chain DN40 (1½")
1300212025	Front Drill Head 25mm for DN50 (2") pipes

<b>3540000818CU</b>	<b>Mini Cleaner Cutting Package (USA) Includes:</b>
1360080051	Smart Sweeper Head DN40-50 (1½"-2")
1000818025	Smart Cleaner Hub 8.5x18x25 DN32-40 (1¼-1½")
1201030050	Side Grinding Panel 30x50 DN40 (1½") Package
1230000054	Twister Mini Flexi DN50 (2")

# ACCESSORIES & SPARE PARTS

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

## **PIPE CLEANING TOOLS FOR SMALL PIPES:**

1000818025	Smart Cleaner Hub 8.5x18x25 DN32-40 (1¼-1½")
1240035045	Cleaning Panel DN32 (1¼") Package (35x45)
1240040050	Cleaning Panel DN40 / 1.½" Package (40x50)
1381084032	Cleaning Chain DN32 (1¼")
1381084040	Cleaning Chain DN40 (1.½")
2125000032CL	Cleaning Brush DN32 (1¼")
2125000040CL	Cleaning Brush DN40 (1½")
1381084070P	Cyclone DN70 (3") for 8mm (½") Shaft PVC
1380084050P	Original DN50 (2") PVC
2120000075	Cleaning Brush DN50 (2")
2120000100	Cleaning Brush DN70 (3")
1201025040	Side Grinding Panel DN32 (1¼") Package (25x40)
1201030050	Side Grinding Panel DN40 (1.½") Package (30x50)
1360080051	Smart Sweeper Head DN40-50 (1½-2")
1360080071	Smart Sweeper Head DN70 (3")
1300212025	Front Drill Head 25mm for DN50 (2") pipes
1300214042	Front Drill Head 35-40mm for DN70 (3") pipes
900000935	Mini Sweeper Leg DN50 (2")
900000942	Mini Sweeper Leg DN70 (3")
1230000054	Twister Mini Flexi DN50 (2")
1230000074	Twister Mini Flexi DN70 (3")
1310820029	Special Drill Head Cutter DN32-40 (1¼-1½") (8x20x29)

## **SPARE PARTS:**

131203108517	Mini Cleaner Replacement Shaft with Spring Casing 16.5m (54.1 ft)
9311713099	Mini Cleaner Shaft Spring Casing only 16.5m (54.1 ft)
9530000134-1	Strain Relief Spring Mini Cleaner for Safety Clutch
900001204	Mini Cleaner Safety Clutch
900001203	Silicone Spring for Mini Cleaner (RED)



# SERVICE TOOLS

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

## SERVICE TOOLS

### Shaft Rounder

1350000018



Rounds sharp edges of the shaft.

### Sheath Cutter 1

1350000006



Used when there is no shaft in the outer casing.

### Sheath Cutter 2 (Shaft inside outer casing)

1350000011



Used when there is shaft inside the outer casing.

### Cutter for Side Grinding Panels

1350000012



Used when there is no shaft in the outer casing.

### Hex Keys



Product #

Model

1350000008	Hex Key 4mm
1350000009	Hex Key 3mm
1350000010	Hex Key 2.5mm
1350000013	Combo Hex Key 1-6mm

### Picote Flexible Shaft Lubricant



Prolong the lifespan of your Miller with Picote's Flexible Shaft Lubricant. Instructions on maintaining the shaft, including how to lubricate are included in your Miller operating manuals.

Product #

Size

1350000020 .5L / 16.9 oz Bottle

1350000021 6 Bottle Package

# PRACTICAL TIPS & SAFETY ADVICE

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

## **! WARNING**

This section contains important safety information.  
Failure to comply could result in serious injury or death.



Here are some useful tips on how to get the most out of your Picote system.  
Always use the recommended tools for maintenance to avoid personal injury.

### CUTTING THE FLEXIBLE SHAFT



Always inspect the flexible shaft before each use.

Run the machine briefly in clockwise direction to allow the shaft to return to it's natural resting length/position.

If there are potential weak points or the shaft is damaged, cut off the damaged length using a band saw.

For most tools, the shaft should extend ~40mm (1½") past the casing/Sleeve.

Hubs and Original chains without a leader require more exposed shaft.

### CUTTING THE OUTER CASING



Always inspect the outer casing before each use.

The easiest and safest way to shorten the outer casing to the correct length is using a sheath cutter.

Only the necessary amount of bare shaft should be exposed at any time.

### SHAFT ROUNDER



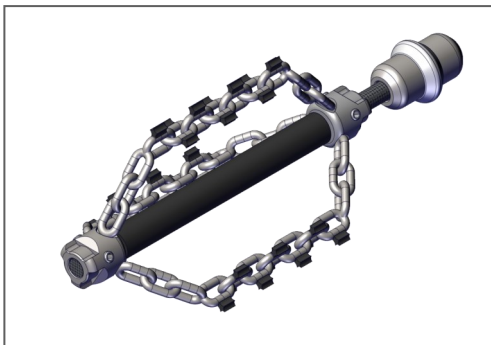
The Shaft Rounder is used to smooth the end of the flexible shaft, preventing the user from being cut by the otherwise sharp metal edge.



# PRACTICAL TIPS & SAFETY ADVICE

## SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

### CREATING LEADERS



You can extend the life of the flexible shaft and increase productivity by making individual leaders for the most commonly used tools.

This way you easily and quickly switch between tools.

**Leaders should always be used if the situation permits it.**

### ADDING A VISUAL SAFETY MARKER



If not using a “leader” attach a visual marker (tape) on the outer casing of the flexible shaft.

Place it around 500mm (20”) from the end of the shaft.

The marker will indicate the tools location and help prevent possible injury from the rotating parts by alerting you when the tool is about to exit the pipe.



# MINI CLEANER +C 8/16

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE



**This machine is intended for the following uses:**

1. Tool for inspecting pipes before, during and after work (Navigates through DN50 (2") bends and P-traps)
2. Pipe work as the CCTV camera is fitted with a integrated Sonde (512 hz)

Always follow Picote Solutions instructions when installing and using the machine with accessories.

# MINI CLEANER +C | CAMERA KIT INSTRUCTIONS

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

## BEFORE OPERATION:

1. Before using +C camera kit, install SD card in SD slot.
  - SD card needing to be 32 GB or smaller.
  - Needs to be a Class 10, High Speed Card.
2. Connect DVR to camera reel with included cable.



## SCREEN ICONS:


1. SD Card
2. Battery level
3. Image Reverse
4. Image Reverse & Mirror
5. Image Mirror
6. Timestamp
7. LED Brightness
8. Record
9. Meter Counter





# MINI CLEANER +C | CAMERA FUNCTION GUIDE


## SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

### 1. Live video

Press  to turn on/off the DVR


Press  to start/stop recording



Press  to mirror or/and reverse the image


Press  to adjust the brightness of the camera LEDs


Press  to take a picture

### 2. Video settings menu


Press  to enter settings menu



Use   and to navigate in the menu


Press  to confirm the selection

Press  to exit to exit the settings menu

### 3. Playback menu


Press  to enter playback mode

Use  and  to browse through the files


Press  to confirm the selection and preview media files


Use  and  to preview previous/next file

Press  to playback video

Press  to enter the play settings


### 4. Playing video

Press  to play/pause the video



Press  to stop playing the video

Press  to rewind

Press  to forward

Press  to change rewind/forward speed

### 5. DVR settings menu

Press  to enter video settings,  
then press  to enter DVR settings

# MINI CLEANER +C | CAMERA TECHNICAL DATA

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

	ITEM	PARAMETER
<b>General</b>	Unit Weight	14Kg (31 lbs)
<b>Camera</b>	Camera Size	Φ14mm×20.5mm (Main Body)
	Video Resolution	PAL 720×576 25FPS Max. NTSC 720×488 30FPS Max
	Front Lens	Sapphire
	Shell Material	304# Stainless Steel
	Lighting	Built-in 4xLED (White)
	Water-Proof	20m (65 ft) Water
	Power Consumption	40 mA (LED OFF), 60 mA (LED ON)
<b>DVR</b>	Screen	17.8cm (7"), 16:9 color LCD screen
	Screen Resolution	800x480 RGB
	Features	Sonde, image mirror, image flip
	External Memory	SD Memory Card up to 32GB
	Cable Length	30m (100 ft)
	Meter Counter	Yes
	Single Charge Work Time	6 Hours
	Charging Time	8 Hours
	Language	English, German, French, Spanish, Italian, Chinese, Japanese, Russian, Portuguese
<b>Tool Box</b>	Size (L x W x H)	380x260x150mm (15x10x6")

# +C | CAMERA ACCESSORIES & SPARE PARTS

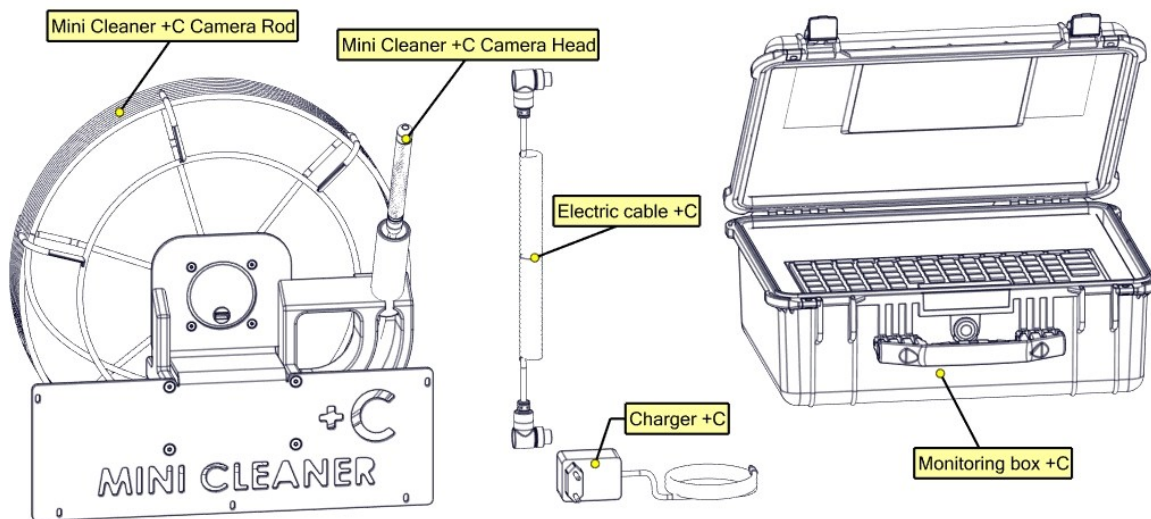
SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

## MINI CLEANER +C UPDATE KIT:

3540002000EU	Mini Cleaner +C EU
3540002000US	Mini Cleaner +C US
3540002000UK	Mini Cleaner +C UK
3540002000AU	Mini Cleaner +C AU

## SPARE PARTS:

900001760	Mini Cleaner +C Camera Head
900001688	+C Charger EU
900001691	+C Charger US
900001689	+C Charger UK
900001805	Mini Cleaner +C Camera Rod
900001758	Electric cable +C
900001755	Monitoring Box +C

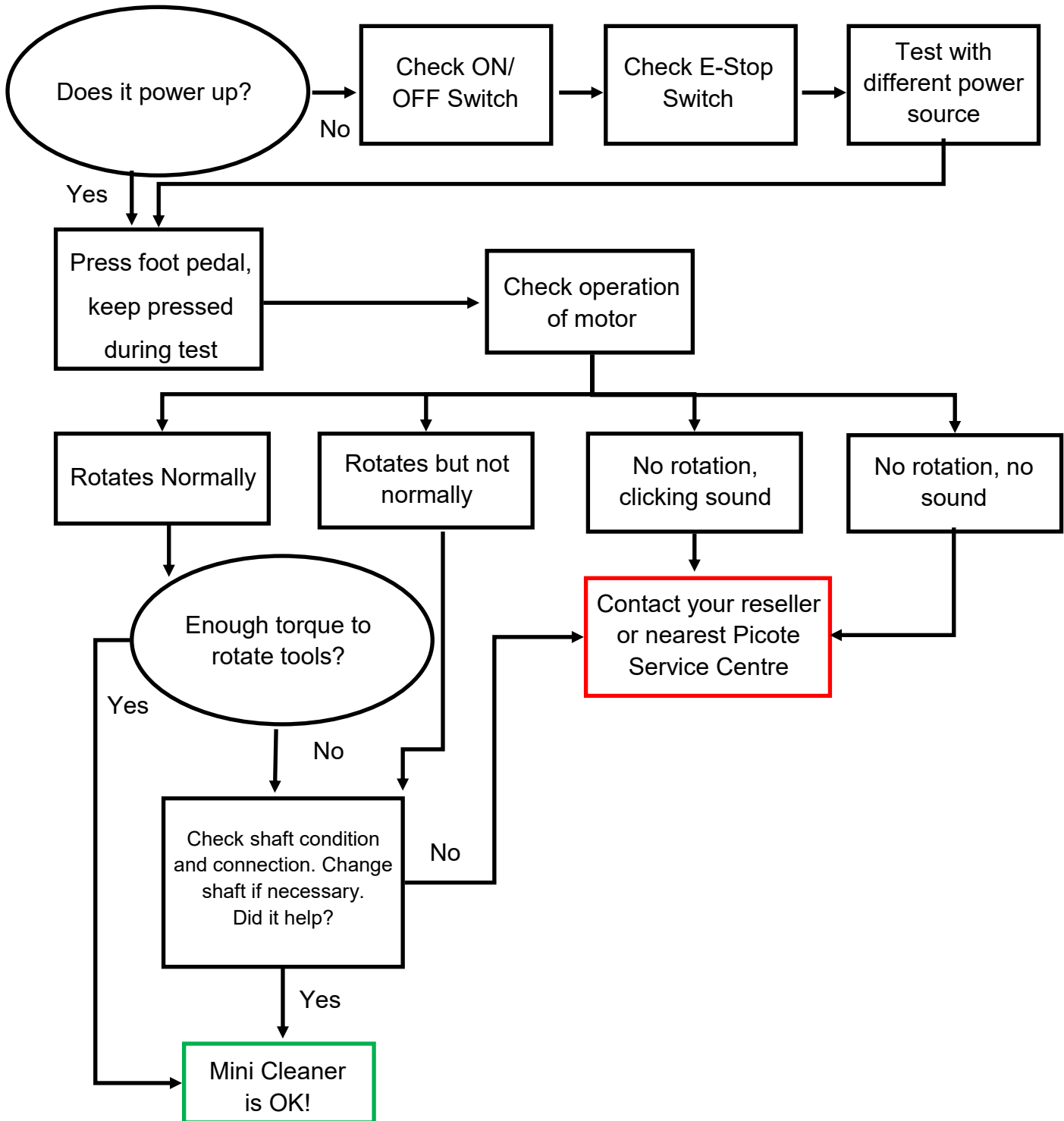


Number (config)	Description (config)	Qty
900001758	Electric cable +C	1
900001688 (EU), 900001691 (US), 900001689 (UK), 900001690 (AU)	Charger +C	1
900001760	Mini Cleaner +C Camera Head	1
900001755	Monitoring box +C	1
900001805	Mini Cleaner +C Camera Rod	1



# TROUBLESHOOTING FLOWCHART

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE



If there is problem that you cannot resolve with this manual, please consult your Picote Reseller or Picote Solutions at [claims@picotesolutions.com](mailto:claims@picotesolutions.com)

# WARRANTY POLICY & PROCEDURE

## SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

### Limited Warranty:

Picote warrants to the original End User that the Product purchased by such End User will operate in accordance with, and substantially conform to their published specifications when shipped or otherwise delivered to the End User and for a period of one (1) year, except electric motors for which the warranty period shall be six (6) months, provided, however, that Picote does not warrant any claim or damage under this Warranty if such claim or damage results from:

1. Consumable parts or normal wear and tear resulting from use of the Products,
2. Product overload or overheated motor,
3. Regular periodic maintenance of Products,
4. Misuse, neglect, or improper installation or maintenance of the Products, or use of Products not for their intended purpose,
5. Products that have been altered, modified, repaired, opened or tampered with by anyone other than Picote or an authorized Picote Service Centre, or unsuitable or unauthorized spare parts, accessories or third party products when using the Products or;
6. the use of the Products not in compliance with their respective Documentation, user manuals, safety and maintenance instructions, and any usage restrictions contained therein, or
7. accident, fire, power failure, power surge, or other hazard.

Otherwise, the Products are sold AS IS. End User is responsible for using the Products within their specifications and instructions as contained in the Documentation.

**EXCEPT AS SPECIFIED IN THIS WARRANTY, ALL EXPRESS OR IMPLIED CONDITIONS, REPRESENTATIONS, AND WARRANTIES INCLUDING, WITHOUT LIMITATION, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, NON INFRINGEMENT, SATISFACTORY QUALITY OR ARISING FROM A COURSE OF DEALING, LAW, USAGE, OR TRADE PRACTICE, ARE HEREBY EXCLUDED TO THE EXTENT ALLOWED BY APPLICABLE LAW. TO THE EXTENT AN IMPLIED WARRANTY CANNOT BE EXCLUDED, SUCH WARRANTY IS LIMITED IN DURATION TO THE WARRANTY PERIOD. BECAUSE SOME STATES OR JURISDICTIONS DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, THE ABOVE LIMITATION MAY NOT APPLY. This disclaimer and exclusion shall apply even if the express warranty set forth above fails of its essential purpose.**

# TRAINING

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

## TRAINING CENTRES:

- Phoenix, Arizona, USA
- Porvoo, Finland
- Sandhurst, England, UK



Picote is highly recommended to get the most out of your investment.

Certificates are awarded for all certification trainings.

Visit our website at [www.picotegroup.com](http://www.picotegroup.com) or contact us at [training@picotesolutions.com](mailto:training@picotesolutions.com) to find out about course offerings, pricing, and scheduling.





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